

UPS 1307  
Philadelphia, PA  
February 7, 2006  
DCA06MA022

**National Transportation Safety Board**  
**Washington, DC**

**Attachment 2**

UPS Service Engineering Order Number DC8-5210-3206-B

1 page

# FILE COPY



## United Parcel Service Engineering Order

### Title Page

E.O. NO. DC8-5210-3206-B  
PAGE 1 OF 14 PLUS

|   |                                     |
|---|-------------------------------------|
| TITLE<br>DC-8: AFT OVERWING AND TYPE I EMERGENCY EXIT<br>DOORS DEACTIVATION | ENGINEERING RELEASE DATE<br>9-20-96 |
|---|-------------------------------------|

1.0 SUMMARY, 2.0 EFF., 3.0 AUTH., 4.0 TIMETABLE, 5.0 RESOURCES, 6.0 ACTIONS BY, 7.0 DWGS., 8.0 APPENDICES, 9.0 ISSUE HISTORY

MAJOR ALTERATION  
(copy to FAA)

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MAJOR REPAIR

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MINOR ALTER./REPAIR

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OTHER

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#### 1.0 SUMMARY:

The majority of UPS DC-8 aircraft have had the aft overwing emergency exit doors and all type 1 emergency exit doors deactivated prior to entering UPS service. The deactivation was accomplished by the previous owners or operators.

Some aircraft have been found with aft overwing exits and/or type I exits not deactivated. This E.O. provides the instructions for deactivating these doors when required.

#### 2.0 EFFECTIVITY:

DC-8 aircraft found with aft overwing emergency exit doors or type I emergency exit doors not deactivated.

#### 3.0 AUTHORIZATION:

3.1 UPS Aircraft Engineering

3.2 Delta Airlines E.O. No. 8-51942 (Ref. only)

3.3 Interstate E.O. No. DC8-52-167 (Ref. only)

#### 4.0 TIMETABLE:

As required during DC-8 "C" checks, "D" checks, or special visits.

#### 5.0 RESOURCES:

Labor: 3 MHRS/Door x \$44/MHR = \$132/Door

Material: = \$ 5/Door

Total Cost = \$137/Door

NOTE: Charge costs against appropriation for applicable maintenance check.

|   |                                  |                           |   |  |
|---|----------------------------------|---------------------------|---|--|
| MATERIAL-THIS ISSUE<br>○                  | TOTAL - THIS ISSUE<br>○          | APPROVED BY               | WORK IN PROGRESS<br>SUPPLEMENT ATTACHED<br><input type="checkbox"/> | WT & BAL. PERF. CHG.<br><input type="checkbox"/> YES <input type="checkbox"/> NO |
| LABOR - THIS ISSUE<br>○                   | TOTAL - ALL ISSUES<br>\$137/DOOR | APPROVED BY               | APPROVED BY<br>N/A<br>AC Mgr. QA                                    | ENGINEERING FILE NO.   |
| PREPARED BY<br>[REDACTED]<br>O.O. JOHNSON | CHECKED BY<br>[REDACTED]         | APPROVED BY<br>[REDACTED] | APPROVED BY<br>[REDACTED]<br>J. Foucault                            |  |